



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200
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D2956
Job Sheet 185855



Part No: D2956

Job Qty: 2 ea

Part Name: Window Frame



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/5/18

Job Tracking No:

Due Date: 11/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP A 00.01.14 New issue EC IPP Rev:B Now on Waterjet 07-06-25 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs		11/21/18	0.07	0.33	Waterjet - Flow		SC 18/11/18
110	QC	2 pcs		11/21/18	0.00	0.00	QC2 Waterjet-1		SC 18/11/18
120	QC	2 pcs		11/21/18	0.00	0.00	QC8-1		38
130	HandFinish	2 pcs		11/21/18	0.00	0.12	HandFinish1		D.R. 18/11/19
140	Powdercoat	2 pcs		11/21/18	0.00	0.14	Powdercoat1		BR 18-11-19
150	QC	2 pcs		11/21/18	0.00	0.00	QC3		38
160	Packaging	2 pcs		11/21/18	0.00	0.00	Packaging3-1	ST 428 80	NOV 23 2018
170	QC21-SA	2 Ea		11/21/18	0.00	0.00	QC21		21 NOV 26 2018

Part Op 100 - 1-Cut as per Dwg D2956

Descriptions: 140 - START TIME: 11:15 O.T. 320° FINISH: 11:45. M 138951.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.040	5052-H32 .040 Sheet	6.4584 sf (3.2292 ea)	100-Waterjet - Flow - 1	5099478

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M5052H32S.040	6	59	0

Part Specifications

Specifications could not be found.

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS																																																																																																																																							
Part No. _____		Rework ☐	☐	Skid-tube ☐	☐	Cross tube ☐	☐	Water Jet ☐	Engineering ☐																																																																																																																																		
NCR No. _____		Scrap ☐	☐	Machining ☐	☐	Small Fab ☐	☐	Prod. Eng. Coord. ☐	Quality ☐																																																																																																																																		
		Suspect ☐	☐			Finishing ☐	☐	Rec./Store/Packaging ☐	Other ☐																																																																																																																																		
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Dart Aerospace Ltd. 1270 Aberdeen Street Hemel Hempstead, Herts AL9 9AT TEL: +44 (0)13 62-6200 Email: sales@dartaero.com www.dartaerospace.com Part: D2956 Job No: 185855 Serial No/Batch: S124827 Container No: S124827 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 11/06/18																																																																																																																																											
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